Symbols and Abbreviations

 \vec{A} magnetic vector potential

A line current density; cross-section area

a number of parallel current paths of the stator (armature) winding

 \vec{B} vector magnetic flux density

B magnetic flux density; damping of the system

b instantaneous value of the magnetic flux density; width of slot

 b_p pole shoe width

 C_f cost of frame

 C_{ins} cost of insulation

 C_0 cost of all other components independent of the shape of the machine

 C_{PM} cost of PMs

 C_{rc} cost of the rotor core

 C_{sh} cost of shaft

 C_w cost of winding

 c_{Cu} cost of copper conductor per kg

 c_E armature constant (EMF constant)

 c_{Fe} cost of ferromagnetic core per kg

 c_{ins} cost of insulation per kg

 c_p specific heat at constant pressure

 c_{PM} cost of PMs per kg

 c_{steel} cost of steel per kg

 c_v heat capacity

D diameter; duty cycle of power semiconductor switches

 D_{in} inner diameter of PMs equal to the inner diameter of stator bars

 D_{out} outer diameter of PMs equal to the outer diameter of stator bars

E EMF (rms value); electric field intensity

 E_f EMF per phase induced by the rotor without armature reaction

 E_i internal EMF per phase

e instantaneous EMF; eccentricity

F force

 F_{12} shape factor of two surfaces involved in radiation

 \mathcal{F} space and/or time distribution of the MMF

 \mathcal{F}_a armature reaction MMF

 \mathcal{F}_{exc} MMF of the rotor excitation system

f frequency; friction factor

G permeance; gap ratio g/R

g air gap (mechanical clearance); gravitational acceleration

Gr Grashof number q' equivalent air gap

 \vec{H} vector magnetic field intensity

H magnetic field intensity

h height; heat transfer coefficient

 h_M height of the PM

I electric current

 I_a stator (armature) current

i instantaneous value of current; enthalpy

 \vec{J} vector electric current density

J moment of inertia

 J_a current density in the stator (armature) winding

 K_c current regulator gain

 K_i inverter gain

k coefficient, general symbol; thermal conductivity

 k_{1R} skin effect coefficient for the stator conductor resistance

 k_{ad} reaction factor in d-axis

 k_{aq} reaction factor in q-axis

k_C Carter's coefficient

 k_d inner-to-outer diameter ratio $k_d = D_{in}/D_{out}$

 k_{d1} distribution factor for fundamental

 k_E EMF constant $k_E = c_E \Phi_f$

 k_f form factor of the field excitation $k_f = B_{mg1}/B_{mg}$

 k_i stacking factor of laminations

 k_{ocf} overload capacity factor $k_{ocf} = T_{max}/T_{shr}$

 k_{p1} pitch factor for fundamental

 k_{sat} saturation factor of the magnetic circuit due to the main

(linkage) magnetic flux

 k_T torque constant $k_T = c_T \Phi_f$

 k_{w1} winding factor $k_{w1} = k_{d1}k_{p1}$ for fundamental

L inductance; length

 l_{1e} length of the one-sided end connection

 L_i armature stack effective length

 l_M axial length of PM

M mutual inductance

 M_o momentum

m number of phases; mass

 \dot{m} mass flow rate

 m_a amplitude modulation ratio

 m_f frequency modulation ratio

N number of turns per phase; number of machines

Nu Nusselt number

n rotational speed in rpm; independent variables

 n_0 no-load speed P active power

 P_{elm} electromagnetic power

 P_{in} input power

 P_{out} output power

Pr Prandtl number

 ΔP active power losses

 ΔP_{1Fe} stator core losses

 ΔP_{1w} stator winding losses

 ΔP_{2Fe} rotor core losses

 ΔP_e eddy current losses in stator conductors

 ΔP_{fr} friction losses

 ΔP_{PM} losses in PMs

 ΔP_{rot} rotational (mechanical) losses

 ΔP_{wind} windage losses

 Δp specific core loss

p number of pole pairs; pressure

 p_r radial force per unit area

wetted perimeter

Q electric charge; reactive power; volumetric flow rate

 Q_{en} enclosed electric charge

R radius; resistance

 R_1 armature winding resistance of a.c. motors

 R_{in} inner radius of PMs equal to the inner radius of stator bars

 R_{out} outer radius of PMs equal to the outer radius of stator bars

Reynolds number

 $\Re_{\mu g}$ air gap reluctance

 $\Re_{\mu la}$ external armature leakage reluctance

 $\Re_{\mu M}$ permanent magnet reluctance

S apparent power; surface

 S_M cross section area of PM; $S_M = w_M L_M$ or $S_M = b_p L_M$

s cross section area of stator conductor

 s_1 number of stator slots equal to the number of stator teeth

T torque

 T_d electromagnetic torque developed by the machine

 T_{drel} reluctance torque

 T_{dsyn} synchronous or synchronizing torque

 T_m mechanical time constant

 T_{sh} shaft torque (output or load torque)

t time; slot pitch

U internal energy

u tangential velocity

V electric voltage; volume

v instantaneous value of electric voltage; linear velocity

W energy produced in outer space of PM; rate of change of the air gap energy

 W_m stored magnetic energy

w energy per volume, J/m^3 ; radial velocity

 w_M width of PM

X reactance

 X_1 stator winding leakage reactance

 X_{ad} d-axis armature reaction (mutual) reactance

 X_{aq} q-axis armature reaction (mutual) reactance

 X_{sd} d-axis synchronous reactance; $X_{sd} = X_1 + X_{ad}$

 X_{sq} q-axis synchronous reactance; $X_{sq} = X_1 + X_{aq}$

Z impedance **Z** = R + jX; | **Z** |= $Z = \sqrt{R^2 + X^2}$

 α complex attenuation constant of electromagnetic field

 α_i effective pole arc coefficient $\alpha_i = b_p/\tau$

 γ form factor of demagnetization curve of PM material

 δ power (load) angle

 δ_i inner torque angle

 ϵ eccentricity

 ε emissivity; surface spectral property

 η efficiency

 γ equivalent sand grain roughness

 θ rotor angular position for brushless motors

 ϑ temperature; angle between \mathbf{I}_a and \mathbf{I}_{ad}

 λ coefficient of leakage permeance (specific leakage permeance)

 λ_T turbulent parameter

 μ dynamic viscosity

 μ_o magnetic permeability of free space $\mu_o = 0.4\pi \times 10^{-6}$ H/m

 μ_r relative magnetic permeability

 μ_{rec} recoil magnetic permeability

 μ_{rrec} relative recoil permeability $\mu_{rrec} = \mu_{rec}/\mu_o$

 ν number of the stator ν th harmonic; kinematic viscosity

 ξ reduced height of the stator conductor

 ρ specific mass density

 σ electric conductivity; Stefan-Boltzmann constant

 σ_f form factor to include the saturation effect

 σ_p output coefficient

 σ_r radiation factor

au average pole pitch; thermal time constant

Φ magnetic flux

 Φ_f excitation magnetic flux

 Φ_l leakage flux

 ϕ power factor angle

Ψ flux linkage Ψ = NΦ; angle between I_a and E_f

 ψ flux linkage

 Ω angular speed $\Omega = 2\pi n$

 ω angular frequency $\omega = 2\pi f$

Subscripts

a armature (stator)

avg average

c conduction

cv control volume

Cu copper

d direct axis; differential; developed

e end connection; eddy-current

elm electromagnetic

eq equivalent

exc excitation

ext external

Fe ferromagnetic

f field; forced

fr friction; free

g air gap

h hydraulic; hysteresis

in inner

l leakage

M magnet

m peak value (amplitude)

n, t normal and tangential components

out output, outer

q quadrature axis

rated; remanent; radiation; rotor

r, θ , z cylindrical coordinate system

rel reluctance

rot rotational

s slot; synchronous; system; stator

sat saturation

sh shaft

st starting

syn synchronous or synchronizing

t teeth; total

u useful

v convection

vent ventilation

wind windage

y yoke

x, y, z cartesian coordinate system

1 stator; fundamental harmonic; inlet

2 rotor; exit

Superscripts

inc incremental

(sq) square wave

(tr) trapezoidal

Abbreviations

A/D analog to digital

AFPM axial flux permanent magnet

AIFI American Iron and Steel Industry

a.c. alternating currentBPF band pass filtering

CAD computer-aided design
CPU central processor unit
DSP digital signal processor

d.c. direct current

EDM electro-discharge machining

EMALS electro-magnetic aircraft launch system

EMF electromotive force

EMI electromagnetic interference

EV electric vehicle

FDB fluid dynamic bearing FEM finite element method

FPGA field programmable gate array

HDD hard disk drive

HEV hybrid electric vehicle

IC integrated circuit

IGBT insulated-gate bipolar transistor

ISG integrated starter-generator

LPF low pass filter

MMF magnetomotive force

MMT moving magnet technologies

MOSFET metal oxide semiconductor (MOS) field effect transistor

MVD magnetic voltage drop NdFeB neodymium iron boron

PFM pulse frequency modulation PLD programmable logic device

PM permanent magnet

PWM pulse width modulation

RFI radio frequency interference RFPM radial flux permanent magnet

SEMA segmented electro-magnetic array

SMC soft magnetic composite

SmCo samarium cobalt

SSC solid state converter

References

- [1] Abdel-Razek A.A., Coulomb J.L., Feliachi M., and Sabonnadiere J.C. (1981). "The calculation of electromagnetic torque in saturated electric machines within combined numerical and analytical solutions of the field equations," IEEE Trans. MAG-17(6):3250–3252.
- [2] Abdel-Razek A.A., Coulomb J.L., Feliachi M., and Sabonnadiere J.C. (1982). "Conception of an air-gap element for the dynamic analysis of the electromagnetic field in electric machines," IEEE Trans. MAG-18(2):655–659.
- [3] Acarnley P.P., Mecrow B.C., Burdess J.S., Fawcett J.N., Kelly J.G., and Dickinson P.G. (1996). "Design principles for a flywheel energy store for road vehicles," IEEE Trans. IA-32(6):1402–1408.
- [4] Accucore, TSC Ferrite International, Wadsworth, IL, U.S.A., (2000), www.tscinternational.com
- [5] Afonin A.A., and Cierznewski P. (1999). "Electronically commutated disc-type permanent magnet motors (in Russian)," Int. Conf. on Unconventional Electromechanical and Electr Systems UEES'99. St Petersburg, Russia, pp. 271–276.
- [6] Afonin A.A., Kramarz W., and Cierzniewski P. (2000) Electromechanical Energy Converters with Electronic Commutation (in Polish). Szczecin: Wyd Ucz PS.
- [7] Ahmed A.B., and de Cachan L.E. (1994). "Comparison of two multidisc configurations of PM synchronous machines using an elementary approach," Int. Conf. on Electr. Machines ICEM'94, Vol. 1, Paris, France, pp. 175–180.
- [8] Amaratunga G.A.J., Acarnley P.P., and McLaren P.G. (1985). "Optimum magnetic circuit configurations for PM aerospace generators," IEEE Trans on AES, Vol. 21(2):230–255.
- [9] Anderson H.H. (1972). Centrifugal pumps. The Trade and Technical Press.
- [10] Angelo J.D., Chari M.V.K., and Campbell P. (1983). "3-D FE solution for a PM axial field machine," IEEE Trans. PAS-102(1):83–90.
- [11] Armensky E.V., and Falk G.B. (1978). Fractional–Horsepower Electrical Machines. Moscow: Mir Publishers.

- [12] Atallah K., Zhu Z.Q., Howe D., and Birch T.S. (1998). "Armature Reaction Field and Winding Inductances of Slotless Permanent-Magnet Brushless Machines," IEEE Trans. MAG-34(8):3737–3744.
- [13] Balagurov V.A., Galtieev F.F., and Larionov A.N. (1964). Permanent Magnet Electrical Machines (in Russian). Moscow: Energia.
- [14] Baluja S. (1994). Population-based incremental learning: A method for integrating genetic search based function optimization and competitive learning. Tech. report No. CMU-CS-94-163, Carnegie Mellon University, Pittsburgh, U.S.A.
- [15] Barakat G., El-Meslouhi T., and Dakyo B. (2001). "Analysis of the cogging torque behavior of a two-phase axial flux permanent magnet synchronous machine". IEEE Trans. MAG-37(4):2803–28005.
- [16] Baudot J.H. (1967). Les Machines Éléctriques en Automatique Appliqueé (in French). Paris: Dunod.
- [17] Becerra R.C., and Ehsani M. (1988). "High-speed torque control of brushless PM motors," IEEE Trans. IE-35(3):402–405.
- [18] Berry C.H. (1954). Flow and fan principle of moving air through ducts. The Industrial Press, New York.
- [19] Bertotti G., Boglietti A., Champi M., Chiarabaglio D., Fiorillo D., and Lazari M. (1991). "An improved estimation of iron losses in rotating electrical machines," IEEE Trans. MAG-27(6):5007–5009.
- [20] Biwersi, S., Billet, L., Gandel, P, and Prudham, D. (2002). "Low cost high speed small size disk magnet synchronous motor," 8th Int. Conf. Actuator'2002, Bremen, Germany, pp. 196–200.
- [21] Bolognani S., Oboe R., and Zigliotto M. (1999). "Sensorless full-digital PMSM drive with EKF estimation of speed and rotor position," IEEE Trans. IE-46(1): 184–191.
- [22] Bose B.K. (1988). "A high-performance inverter-fed drive system of an interior PM synchronous machine," IEEE Trans. IA-24(6):987–998.
- [23] Braga G., Farini A., and Manigrasso R. (1991). "Synchronous drive for motorized wheels without gearbox for light rail systems and electric cars," 3rd European Power Electronic Conf. EPE'91, Vol. 4, Florence, Italy, pp. 78–81.
- [24] Brauer J.R., (ed.) (1988). What Every Engineer Should Know about Finite Element Analysis. New York: Marcel Dekker.
- [25] Campbell P. (1072). "A new wheel motor for commuter cars," Electrical Review, (190), pp. 332–333.
- [26] Campbell P. (1974). "Principle of a PM axial field DC machine," Proceedings of IEE, vol.121, no.1, pp. 1489–1494.
- [27] Campbell P. (1975). "The magnetic circuit of an axial flux DC electrical machine," IEEE Trans. MAG-11(5):1541–1543.

[28] Campbell P. (1979). "Performance of a permanent magnet axial-field d.c. machine," IEE Proc Pt B 2(4):139–144.

- [29] Campbell P., Rosenberg D.J., and Stanton D.P. (1981). "The computer design and optimization of axial field PM motor," IEEE Trans. PAS-100(4):1490–1497.
- [30] Campbell P. (1994). Permanent magnet materials and their application. Cambridge University Press, Cambridge, UK.
- [31] Caricchi F., Crescimbini F., di Napoli A., Honorati O., Lipo T.A., Noia G., and Santini E. (1991). "Development of a IGBT inverter driven axial-flux PM synchronous motor drive," European Power Electronics Conf. EPE'91, Firenze, Italy, vol.3, pp. 482–487.
- [32] Caricchi F., Crescimbini F., Honorati O., and Santini E. (1992). "Performance evaluation of an axial-flux PM generator," Int. Conf. on Electr. Machines ICEM'92, Manchester, U.K., vol. 2, pp. 761–765.
- [33] Caricchi F., Crescimbini F., di Napoli A., and Santini E. (1992). "Optimum CAD-CAE design of axial flux permanent magnets motors," Int. Conf. on Electr. Machines ICEM'92, Manchester, U.K., vol. 2, pp. 637–641.
- [34] Caricchi F., Crescimbini F., Fedeli E., and Noia G. (1994). "Design and construction of a wheel-directly-coupled axial-flux PM motor prototype for EVs," IEEE-IAS Annual Meeting, IAS-29, part 1, pp. 254–261.
- [35] Caricchi F., Crescembini F., and Santini E. (1995). "Basic principle and design criteria of axial-flux PM machines having counterrotating rotors," IEEE Trans. IA-31(5):1062–1068.
- [36] Caricchi F., Crescimbini F., Mezzetti F., and Santini E. (1996). "Multistage axial-flux PM machines for wheel-direct-drive," IEEE Trans. IA-32(4):882–888.
- [37] Caricchi F., Crescimbini F., di. Napoli A., and Marcheggiani M. (1996). "Prototype of electric-vehicle-drive with twin water-cooled wheel direct-drive motors," IEEE Annual Power Electronics Specialists Conf. PESC'96, Part 2, pp. 1926–1932.
- [38] Caricchi F., Crescimbini F., Santini E., and Santucci C. (1997). "Influence of the radial variation of the magnet pitches in slot-less PM axial flux motors," IEEE-IAS Annual Meeting, vol. 1, pp. 18–23.
- [39] Caricchi F., Crescimbini F., Santini E., and Santucci C. (1998). "FEM evaluation of performance of axial flux slotted PM machines," IEEE IAS Annual Meeting, vol. 1, pp. 12–18.
- [40] Caricchi F., Crescimbini F., and Honorati O. (1998). "Low-cost compact permanent magnet machine for adjustable-speed pump application," IEEE Trans. IA-34(1):109– 116.
- [41] Caricchi F., Crescimbini F., Honorati O., Bianco G.L., and Santini E. (1998). "Performance of core-less winding axial-flux PM generator with power output at 400Hz 3000 rpm," IEEE Trans. IA-34(6):1263–1269.
- [42] Caricchi F., Santini E., Crescimbini F., and Solero L. (2000). "High efficiency low volume starter/alternator for automotive applications," IEEE-IAS Annual Meeting, Rome, Vol. 1, pp. 215–222.

- [43] Carter G.W. (1954). Electromagnetic field in its engineering aspects. Longmans.
- [44] Cascio A.M. (1997). "Modeling, analysis and testing of orthotropic stator structures," Naval Symp. on Electr. Machines, Newport, RI, USA, pp. 91–99.
- [45] Chalmers B.J., Hamed S.A., and Baines G.D. (1985). "Parameters and performance of a high-field permanent magnet synchronous motor for variable-frequency operation," Proc IEE Pt B 132(3):117–124.
- [46] Chalmers B.J., Spooner E., Honorati O., Crescimbini F., and Caricch F. (1997). "Compact permanent magnet machines," Electr. Machines and Power Systems, Vol. 25, No. 6, pp. 635–648.
- [47] Chalmers B.J., Wu W., and Spooner E. (1999). "An axial-flux permanent-magnet generator for a gearless wind energy system," IEEE Trans. EC-14(2):251–257.
- [48] Chan C.C. (1982). Axial-field electrical machines with yokeless armature core. PhD Thesis, University of Hong Kong.
- [49] Chan C.C. (1987). "Axial-field electrical machines: design and application," IEEE Trans. EC-2(2):294–300.
- [50] Chandler P.L., and Patterson D.J. (1999). "Counting the losses in very high efficiency machine design," World Renewable Energy Congress, Perth, Australia.
- [51] Chang L. (1994). "Comparison of a.c. drives for electric vehicles a report on experts' opinion survey," IEEE AES Systems Magazine 8: 7–11.
- [52] Chari M.V.K., and Silvester P.P. (ed.) (1980). Finite element in electrical and magnetic field problems. John Wiley & Sons, New York.
- [53] Chen J. and Chin K. (2003). "Minimum copper loss flux-weakening control of surface mounted permanent magnet synchronous motors," IEEE Trans. PE-18(4): 929–936.
- [54] Chen S.X., Low T.S., Lin H., and Liu Z.J. (1996). "Design trends of spindle motors for high performance hard disk drives." IEEE Trans. MAG-32(5): 3848–3850.
- [55] Chillet C., Brissonneau P., and Yonnet J.P. (1991). "Development of a water cooled permanent magnet synchronous machine." Int. Conf. on Synchronous Machines SM100, Vol 3, Zürich, Switzerland, pp. 1094–1097.
- [56] Chin Y.K., Nordlund E., and Staton D.A. (2003). "Thermal analysis lumped circuit model and finite element analysis," The 6th Int. Power Engineering Conf., Singapore, pp. 1067–1072.
- [57] Chisholm D. (1983). Two-phase flow in pipelines and heat exchangers. George Godwin, New York.
- [58] Chung S.U., Hwang, G.Y., Hwang, S.M., Kang, B.S., and Kim H.G. (2002) "Development of brushless and sensorless vibration motor used for mobile phones," IEEE Trans. MAG-18(5): 3000–3002.
- [59] Coilgun research spawns mighty motors and more. Machine Design 9(Sept 24):24–25, (1993).

[60] Coulomb J.L., and Meunier G. (1984). "Finite element implementation of virtual work principle for magnetic or electric force and torque computation," IEEE Trans. MAG-20(5):1894–1896.

- [61] Cvetkovski G., Petkovska L., Cundev M., and Gair S. (1998). "Mathematical model of a PM axial field synchronous motor for a genetic algorithm optimisation," Int. Conf. on Electr. Machines ICEM'98, Istanbul, vol. 2, pp. 1172–1177.
- [62] Dabrowski M., and Gieras J.F. (1977). Induction motors with solid rotors (in Polish). PWN, Warsaw-Poznan.
- [63] Dabrowski M. (1977). Construction of Electrical Machines (in Polish). Warsaw: WNT.
- [64] Dabrowski M. (1988). Magnetic fields and circuits of electrical machines (in Polish). Warsaw, WNT.
- [65] Dabrowski M. (1980). "Joint action of permanent magnets in an electrical machine (in Polish)," Zeszyty Nauk. Polit. Pozn. Elektryka 21:7–17.
- [66] Davenport T. (1837). Improvement in propelling machinery by magnetism and electromagnetism. U.S. patent No. 132.
- [67] Day A.J., and Hirzel A. (2002). "Redefining power generation, Gorham Conference," Cincinnati, OH, U.S.A. www.lightengineering.com
- [68] De Angelo C., Bossio G., Solsona J., García G., and Valla M. (2002). "Sensorless speed control of permanent magnet motors with torque ripple minimization," 28th Annual Conf. of the IEEE Industrial Electronics Society (IECON'02), Sevilla, Spain, Vol. 1, pp. 680–685.
- [69] De Angelo C., Bossio, G., Solsona J., García G., and Valla M. (2002). "A rotor position and speed observer for permanent magnet motors with non-sinusoidal EMF waveform," 28th Annual Conf. of the IEEE Industrial Electronics Society (IECON'02), Sevilla, Spain, Vol. 1, pp. 756–761.
- [70] Dote Y., and Kinoshita S. (1990). Brushless Servomotors. Fundamentals and Applications. Oxford: Clarendon Press.
- [71] Douglas J.F., Gasiorek J.M., and Swaffield J.A. (1995). Fluid mechanics. 3rd ed., Longman Scientific & Technical.
- [72] Doyle M.R., Samuel D.J., Conway T., and Klimowski R.R. (2001). "Electromagnetic aircraft launch system", Int. Electr. Machines and Drives Conf. (IEMDC'2001), Boston, MA, U.S.A.
- [73] Eastham, J.F., Profumo, F., Tenconi, A., Hill-Cottingham R., Coles, P., and Gianolio, G. (2002). "Novel axial flux machine for aircraft drive: design and modeling," IEEE Trans. MAG-38(5):3003–3005
- [74] El-Hasan T.S., Luk, P.C.K., Bhinder, F.S., and Ebaid M.S. (2000). "Modular design of high-speed permanent-magnet axial-flux generators". IEEE Trans. MAG-36(5):3558– 3561.
- [75] El-Hasan T., and Luk P.C.K. (2003). "Magnet topology optimization to reduce harmonics in high speed axial flux generators," IEEE Trans. MAG-39(5):3340–3342.

- [76] Engelmann R.H., and Middendorf W.H. (ed.) (1995). Handbook of electric motors. Marcel Dekker, Inc., New York.
- [77] Engstrom J. (2000). "Inductance of slotless machines," in *Proc. of the IEEE Nordic Workshop on Power and Industrial Electronics*, Aalborg, Denmark.
- [78] Evans P.D., and Easham J.F. (1980). "Disc-geometry homopolar synchronous machine," Proc. of IEE, Vol. 127, pt. B, No. 6, pp. 299–307.
- [79] Evans P.D., and Easham J.F. (1983). "Slot-less alternator with ac-side excitation," Proc. of IEE, Vol. 130, No. 6, pp. 399–406.
- [80] Evans P.D., and Easham J.F. (1983). "Double-disc alternator with ac-side excitation," IEE Proc. Part B, EPA-130(2), pp. 95–102.
- [81] Ertugrul N., and Acarnley P.P. (1992). "Analytical solution of the system equations of the axial field permanent magnet synchronous motor drive," Proceedings of ICEM'92, Vol. 2, pp. 785–789.
- [82] Ertugrul N., and Acarnley P. (1994). "A new algorithm for sensorless operation of permanent magnet motors," IEEE Trans. IA-30(1):126–133.
- [83] Favre E., Cardoletti L., and Jufer M. (1993). "Permanent magnet synchronous motors: a comprehensive approach to cogging torque suppression," IEEE Trans. IA-29(6):1141–1149.
- [84] Ficheux R., Caricchi F., Honorati O., and Crescimbini F. (2000). "Axial flux permanent magnet motor for direct drive elevator systems without machine room," IEEE-IAS Annual Meeting, Rome, Vol. 1, pp. 190–197.
- [85] Film coil motor. EmBest, Seoul, Korea, (2001), www.embest.com
- [86] Fitzgerald A.E., and Kingsley C. (1961). Electric Machinery. 2nd ed., New York: McGraw-Hill.
- [87] Flack T.J., and Volschenk A.F. (1994). "Computational aspects of time-stepping finite element analysis using an air-gap element," Int. Conf. on Electr. Machines ICEM'94, Paris, France, vol. 3, pp. 158–163.
- [88] Fracchia M., and Sciutto G. (1994). "Cycloconverter Drives for Ship Propulsion," Symp. on Power Electronics, Electr. Drives, Advanced Electr. Motors SPEEDAM'94, Taormina, Italy, pp. 255–260.
- [89] Fratta A., Villata F., and Vagati A. (1991). "Extending the voltage saturated performance of a DC brushless drive," European Power Electronic Conf. EPE'91, Vol. 4, Florence, Italy, pp. 134–138.
- [90] Furlani E.P. (1992). "A method for predicting the field in axial field motors," IEEE Trans. MAG-28(5):2061–2066.
- [91] Furlani E.P. (1994). "Computing the field in permanent magnet axial-field motors," IEEE Trans. MAG-30(5):3660–3663.

[92] Gair S., Eastham J.F., and Profumo F. (1995). "Permanent magnet brushless d.c. drives for electric vehicles," Int. Aeagean Conf. on Electr. Machines and Power Electronics ACEMP'95, Kuşadasi, Turkey, pp. 638–643.

- [93] Gieras J.F. (1981). "Electrodynamic levitation forces theory and small-scale test results," Acta Technica CSAV, No. 4, pp. 389–414.
- [94] Gieras J.F. (1983). "Simplified theory of double-sided linear induction motor with squirrel-cage elastic secondary," IEE Proc. Part B 130(6):424–30.
- [95] Gieras J.F., Santini E., and Wing M. (1998). "Calculation of synchronous reactances of small permanent magnet alternating-current motors: comparison of analytical approach and finite element method with measurements," IEEE Trans. MAG-34(5):3712–3720.
- [96] Gieras J.F., and Wing M. (2002). Permanent magnet motor technology: design and applications. 2nd ed., Marcel Dekker, New York.
- [97] Gieras J.F., and Gieras I.A. (2002). "Performance analysis of a coreless permanent magnet brushless motor," IEEE 37th IAS Meeting, Pittsburgh, PA, U.S.A.
- [98] Glinka T. (1995). Electrical Micromachines with Permanent Magnet Excitation (in Polish). Gliwice (Poland): Silesian Techn University, Gliwice.
- [99] Goetz J., and Takahashi, T. (2003). "A design platform optimized for inner loop control," presented at 24th Int. Exhibition and Conf. on Power Electronics, Intelligent Motion and Power Quality (PCIM 2003), Nuremburg, Germany.
- [100] Gottvald A., Preis K., Magele C., Biro O., and Savini A. (1992). "Global optimization methods for computational electromagnetics," IEEE Trans. MAG-28(2):1537–1540.
- [101] Grover L. (1962). Inductance calculations working formulas and tables. Dover, New York.
- [102] Gu C., Wu W., and Shao K. (1994). "Magnetic field analysis and optimal design of d.c. permanent magnet core-less disk machines," IEEE Trans. MAG-30(5) Pt 2, pp. 3668–3671.
- [103] Hakala H. (2000). "Integration of motor and hoisting machine changes the elevator business," Int. Conf. on Electr. Machines ICEM'2000, Vol 3, Espoo, Finland, pp. 1242–1245.
- [104] Halbach K. (1980). "Design of permanent multipole magnets with oriented rare earth cobalt material," Nuclear Instruments and Methods, Vol. 169, pp. 1–10.
- [105] Halbach K. (1981). "Physical and optical properties of rare earth cobalt magnets," Nuclear Instruments and Methods, Vol. 187, pp. 109–117.
- [106] Halbach K. (1985). "Application of permanent magnets in accelerators and electron storage rings," J. Appl. Physics, Vol. 57, pp. 3605–3608.
- [107] Hamarat S., Leblebicioglu K., and Ertan H.B. (1998). "Comparison of deterministic and non-deterministic optimization algorithms for design optimization of electrical machines," Int. Conf. on Electr. Machines ICEM'98, Istanbul, Turkey, Vol.3, pp. 1477–1482.

- [108] Hanitsch R., Belmans R., and Stephan R. (1994). "Small axial flux motor with permanent magnet excitation and etched air gap winding," IEEE Trans. MAG-30(2):592–594.
- [109] Hanselman D.C. (2003). Brushless permanent-magnet motor design. Cranston, RI: The Writers' Collective.
- [110] Hardware interfacing to the TMS320C25. Texas Instruments.
- [111] Heller B., and Hamata V. (1977). *Harmonic Field Effect in Induction Machines*. Prague: Academia (Czechoslovak Academy of Sciences).
- [112] Hendershot J.H., and Miller T.J.E. (1994). Design of Brushless Permanent Magnet Motors. Oxford: Clarendon Press.
- [113] Holland J.H. (1994). Adaption in nature and artificial systems. Bradford Books, U.S.A.
- [114] Holman J.P. (1992). Heat transfer. 7th ed., McGraw-Hill (UK), London.
- [115] Honorati O., Solero L., Caricchi F., and Crescimbini F. (1998). "Comparison of motor drive arrangements for single-phase PM motors," Int. Conf. on Electr. Machines, ICEM'98, Vol. 2, Istanbul, Turkey, pp. 1261–1266.
- [116] Honsinger V.B. (1980). "Performance of polyphase permanent magnet machines," IEEE Trans. PAS-99(4): 1510–1516.
- [117] Hoole S.R. (1989). Computer-aided analysis and design of electromagnetic devices. Elsevier Science Publishing, New York.
- [118] Hrabovcová V., and Bršlica V. (1990). "Disk synchronous machines with permanent magnets – electric and thermal equivalent circuits," Electr. Drives Symp., Capri, Italy, pp. 163–169.
- [119] Hredzak B., and Gair S. (1996). "Elimination of torque pulsation in a direct drive EV wheel motor," IEEE Trans. MAG-32(5) Pt 2, pp. 5010–5012.
- [120] Huang S., Luo J., Leonardi F., and Lipo T.A. (1996). "A general approach to sizing and power density equations for comparison of electrical machines," IEEE-IAS Annual Meeting, San Diego, CA, U.S.A., pp. 836–842.
- [121] Huang S., Luo J., Leonardi F., and Lipo T.A. (1999). "A comparison of power density for axial flux machines based on general purpose sizing equations," IEEE Trans. EC-14(2):185–192.
- [122] Hughes A., and Miller T.J. (1977). "Analysis of fields and inductances in air-cored and iron-cored synchronous machines," Proceedings of IEE, Vol. 124, No. 2, pp. 121–126.
- [123] Incropera F.P., and DeWitt D.P. (2001). Fundamentals of heat and mass transfer. 5th ed., John Wiley & Sons, New York.
- [124] Ivanuskin V.A., Sarapulov F.N., and Szymczak P. (2000). Structural Simulation of Electromechanical Systems and Their Elements (in Russian). Szczecin: Wyd Ucz PS.

[125] Jahns T.M. (1984). "Torque production in permanent magnet synchronous motor drives with rectangular current excitation," IEEE Trans. IA-20(4):803–813.

- [126] Jahns T.M. (1987). "Flux weakening regime operation of an interior PM synchronous motor drive," IEEE Trans. IA-23(4):681–689.
- [127] Jang J., Sul S.K., Ha J., Ide K., and Sawamura M. (2003). "Sensorless drive of surface-mounted permanent-magnet motor by high-frequency signal injection based on magnetic saliency," IEEE Trans. IA-39(4): 1031–1039.
- [128] Jang G.H., and Chang J.H. (1999). "Development of dual air gap printed coil BLDC motor," IEEE Trans. MAG-35(3): 1789–1792.
- [129] Jang G.H., and Chang J.H. (2002). "Development of an axial-gap spindle motor for computer hard disk drives using PCB winding and dual air gaps," IEEE Trans. MAG-38(5): 3297–3299.
- [130] Jensen C.C., Profumo F., and Lipo T.A. (1992). "A low loss permanent magnet brush-less d.c. motor utilizing tape wound amorphous iron," IEEE Trans. IA-28(3):646–651.
- [131] Jones B.L., and Brown J.E. (1987). "Electrical variable-speed drives," IEE Proc. Pt A 131(7):516–558.
- [132] Kamper M.J., and Mackay A.T. (1995). "Optimum control of the reluctance synchronous machine with a cageless flux barrier rotor," Trans, of SAIEE, Vol. 86, No. 2, pp. 49–56.
- [133] Kamper M.J., Van der Merwe F.S., and Williamson S. (1996). "Direct finite element design optimisation of cageless reluctance synchronous machine," IEEE Trans. EC-11(3):547–555.
- [134] Kamper M.J., and Jackson S. (1998). "Performance of small and medium power flux barrier rotor reluctance synchronous machine drives," Proc. of ICEM'98, Istanbul, Turkey, vol. 1, pp. 95-99.
- [135] Kenjo T., and Nagamori S. (1985). Permanent magnet and brushless d.c. motors. Oxford: Clarendon Press.
- [136] Kenjo T. (1990). Power electronics for the microprocessor era. Oxford: OUP.
- [137] Kenjo T. (1991). Electric motors and their control. Oxford: OUP.
- [138] Kessinger R.L., and Robinson S. (1997). "SEMA-based permanent magnet motors for high-torque, high-performance," Naval Symp. on Electr. Machines, Newport, RI, U.S.A., pp. 151-155.
- [139] Kessinger R.L., Stahura P.A., Receveur P.E., and Dockstader K.D. (1998). *Interlocking segmented coil array*. U.S. Patent No. 5,744,896.
- [140] Kessinger R.L. (2002). Introduction to SEMA motor technology. Kinetic Art and Technology, Greenville, IN, U.S.A.
- [141] King R.D., Haefner K.B., Salasoo L., and Koegl R.A. (1995). "Hybrid electric transit bus pollutes less, conserves fuel," IEEE Spectrum 32(7): 26–31.

- [142] Kleen S., Ehrfeld W., Michel F., Nienhaus M., and Stölting H.D. (2000). "Pennymotor: A family of novel ultraflat electromagnetic micromotors," Int. Conf. Actuator'2000, Bremen, Germany, pp. 193–196.
- [143] Klug L. (1990). "Axial field a.c. servomotor," Electr. Drives and Power Electronics Symp. EDPE'90, Košice, Slovakia, pp. 154–159.
- [144] Klug L. (1991). "Synchronous servo motor with a disc rotor (in Czech)," Elektrotechnický Obzor 80(1-2):13-17.
- [145] Klug L., and Guba R. (1992). "Disc rotor a.c. servo motor drive," Electr. Drives and Power Electronics Symp. EDPE'92, Košice, Slovakia, pp. 341–344.
- [146] Komeeza K., Pelikant A., Tegopoulos J. and Wiak S. (1994). "Comparative computation of forces and torques of electromagnetic devices by means of different formulae," IEEE Trans. MAG-30(5):3475–3478.
- [147] Kostenko M., and Piotrovsky L. (1974). Electrical Machines. Vol.1: Direct Current Machines and Transformers. Moscow: Mir Publishers.
- [148] Kubzdela S., and Węgliński B. (1988). "Magnetodielectrics in induction motors with disk rotors," IEEE Trans. MAG-24(1):635–638.
- [149] Lammeraner J., and Štafl M. (1964). Eddy Currents. London: Iliffe Books.
- [150] Lange A., Canders W.R., Laube F., and Mosebach H. (2000). "Comparison of different drive systems for a 75 kW electrical vehicles drive," Int. Conf. on Electr. Machines ICEM'2000, Vol. 3, Espoo, Finland, pp. 1308–1312.
- [151] Lange A., Canders W.R., and Mosebach H. (2000). "Investigation of iron losses of soft magnetic powder components for electrical machines," Int. Conf. on Electr. Machines ICEM'2000, Vol. 3, Espoo, Finland, pp. 1521–1525.
- [152] Leihold R., Bossio G., Garcia G., and Valla M. (2001). "A new strategy to extend the speed range of a permanent magnet a.c. motor," The 6th Brazilian Power Electronics Conference (COBEP'2001), Florianópolis, SC, Brazil.
- [153] Leung W.S. and Chan C.C. (1980). "A new design approach for axial-field electrical machine," IEEE Trans. PAS-99(4): 1679–1685.
- [154] Linke M., Kennel R., and Holtz J. (2002). "Sensorless position control of permanent magnet synchronous machine without limitation at zero speed," IEEE-IECON Annual Conf., Spain, pp. 674–679.
- [155] Linke M., Kennel R., and Holtz J. (2003). "Sensorless speed and position control of synchronous machines using alternating carrier injection," IEEE Electr. Mach. and Drives Conf. (IEMDC'03) (Madison/Wisconsin, USA), pp. 1211–1217.
- [156] Liu C.T., Chiang T.S., Zamora J.F., and Lin S.C. (2003). "Field-oriented control evaluations of a single-sided permanent magnet axial-flux motor for an electric vehicle," IEEE Trans. MAG-39(5):3280–3282.
- [157] Lombard N.F., and Kamper M.J. (1999). "Analysis and performance of an ironless stator axial flux PM machine," IEEE Trans. EC-14(4):1051–1056.

[158] Lovatt H.C., Ramdenand VS., and Mecrow B.C. (1998). "Design of an in-wheel motor for a solar-powered electric vehicle," Proc. of IEE: Electric Power Applications, vol. 145, No. 5, pp. 402–408.

- [159] Lowther D.A., and Silvester P.P. (1986). *Computer-aided design in magnetics*. Berlin: Springer Verlag.
- [160] Lukaniszyn M., Wróbel R., Mendrela A., and Drzewoski R. (2000). "Towards optimisation of the disc-type brushless d.c. motor by changing the stator core structure," Int. Conf. on Electr. Machines ICEM'2000, Vol. 3, Espoo, Finland, pp. 1357–1360.
- [161] Lukaniszyn M., Mendrela E., Jagiello M., and Wróbel R. (2002). "Integral parameters of a disc-type motor with axial stator flux," Zesz. Nauk.Polit. Slaskiej, Vol. 200, Elecktryka No. 177, pp. 255–262.
- [162] Magnetfabrik Schramberg GmbH & Co, Schramberg–Sulgen, (1989).
- [163] Mangan J., and Warner A. (1998). Magnet wire bonding. Joyal Product Inc., Linden, NJ, U.S.A., www.joyalusa.com
- [164] Marie D.S., Hiti S., Stancu C.C., Nagashima J.M., and Rutledge D.B. (1999). "Two flux weakening schemes for surface-mounted permanent-magnet synchronous drives design and transient response consideration" IEEE-IAS 34th Annual Meeting, Phoenix, AZ, pp. 673–678.
- [165] Marignetti F., and Scarano M. (2000). "Mathematical modeling of an axial-flux PM motor wheel," Int. Conf. on Electr. Machines ICEM'2000, Vol. 3, Espoo, Finland, pp. 1275–1279.
- [166] Maxon Motor. Sachseln, Switzerland: Interelectric AG, (1991/92).
- [167] Mbidi D.N., Van der Westhuizen K., Wang R., Kamper M.J., and Blom J. (2000). "Mechanical design considerations of double stage axial-flux permanent magnet machine," IEEE-IAS 35th Annual Meeting, Rome, Vol. 1, pp. 198–201.
- [168] McFee S., and Lowther D.A. (1987). "Towards accurate and consistent force calculation in finite element based computational magnetostatics," IEEE Trans. MAG-23(5):3771–3773.
- [169] Mellara B., and Santini R. (1994). "FEM computation and optimization of L_d and L_q in disc PM machines," 2nd Int. Workshop on Electr. and Mag. Fields, Leuven, Belgium, paper No. 89.
- [170] Mendrela E., Lukaniszyn M., and Macek-Kaminska K. (2002). *Electronically commutated d.c. brushless disc motors (in Polish)*. Warsaw: Gnome.
- [171] Metzger D.E., and Afgan N.H. (1984). *Heat and mass transfer in rotating machinery*. Hemisphere Publishing Corporation, Washington DC, U.S.A.
- [172] Miller T.J.E. (1989). Brushless Permanent–Magnet and Reluctance Motor Drives. Oxford: Clarendon Press.
- [173] Miller D.S. (1990). Internal flow systems. 2nd ed., BHRA Information Services, The Fluid Eng. Centre, Cranfield, Bedford, U.K.

- [174] Millner A.R. (1994). "Multi-hundred horsepower permanent magnet brushless disk motors," IEEE Appl. Power Electronics Conf. and Exp. APEC'94, pp. 351–355.
- [175] Mills A.F. (1995). Basic heat and mass transfer. Richard D. Irwin, U.S.A.
- [176] Mishler W.R. (1981). "Test results on a low amorphous iron induction motor," IEEE Trans. PAS-100(6):860–866.
- [177] Miti G.K., and Renfrew A.C. (1998). "Field weakening performance of the TORUS motor with rectangular current excitation," Int. Conf. on Electr. Machines ICEM'98, Istanbul, Vol. 1, pp. 630–633.
- [178] Mizia J., Adamiak K., Eastham A.R., and Dawson G.E. (1988). "Finite element force calculation: comparison of methods for electric machines," IEEE Trans. MAG-24(1):447–450.
- [179] Mohan N., Undeland T.M., Robbins W.P. (1989). Power Electronics Converters, Applications, and Design. New York: J Wiley & Sons.
- [180] Mongeau P. (1997) "High torque/high power density permanent magnet motors," Naval Symp. on Electr. Machines, Newport, RI, USA, pp. 9–16.
- [181] Muljadi E., Butterfield C.P., and Wan Y.H. (1999). "Axial flux, modular, permanent magnet generator with a toroidal winding for wind turbine applications," IEEE Trans. IA-35(4):831–836.
- [182] Munson B.R., Young D.F., and Okiishi T.H. (1994). Fundamentals of fluid mechanics. 2nd ed., New York, John Wiley & Sons.
- [183] Nasar S.A., Boldea I., and Unnewehr L.E. (1993). Permanent magnet, reluctance, and self-synchronous motors. Boca Raton: CRC Press.
- [184] Neyman L.R. (1949). Skin effect in ferromagnetic bodies (in Russian). GEI, Leningrad-Moskva.
- [185] Ofori-Tenkorang J., and Lang J.H. (1995). "A comparative analysis of torque production in Halbach and conventional surface-mounted permanent magnet synchronous motors," IEEE-IAS Annual Meeting, Orlando, CA, U.S.A., pp. 657–663.
- [186] Osin I.L., Kolesnikov V.P., and Yuferov F.M. (1976). *Permanent Magnet Synchronous Micromotors (in Russian)*. Moscow: Energia.
- [187] Ovrebo S. (2002). "Comparison of excitation signals for low and zero speed estimation of the rotor position in a axial flux PMSM," Nordic Workshop on Power and Industrial Electronics NORPIE 2002, Stockholm, Sweden.
- [188] Owen J.M. (1988). "Air cooled gas turbine discs: a review of recent research," Int. Journal of Heat and Fluid Flow, Vol. 9, No. 4, pp. 354–365.
- [189] Owen J.M. (1989). "An approximate solution for the flow between a rotating and a stationary disk," ASME Journal of Turbomachinery, Vol. 111, No. 4, pp. 323–332.
- [190] Owen J.M. (1971). "The Reynolds analogy applied to flow between a rotating and a stationary disc," Int. Journal of Heat and Mass Transfer, Vol.14, pp.451–460.

[191] Owen J.M. (1971). "The effect of forced flow on heat transfer from a disc rotating near a stator," Int. Journal of Heat and Mass Transfer, vol. 14, pp. 1135–1147.

- [192] Owen J.M., and Rogers R.H. (1989). Flow and heat transfer in rotating-disc system, Vol. 1: Rotor-stator systems. Research Studies Press, Taunton, UK.
- [193] Owen J.M, and Rogers R.H. (1995). Flow and heat transfer in rotating-disc system, Vol. 2: Rotating cavities. Research Studies Press, Taunton, UK.
- [194] Parker R.J. (1990). Advances in Permanent Magnetism. New York: J Wiley & Sons.
- [195] Patterson D., and Spée R. (1995). "The design and development of an axial flux permanent magnet brushless d.c. motor for wheel drive in a solar powered vehicle," IEEE Trans. IA-31(5):1054–1061.
- [196] Perho J., and Ritchie E. (1996). "A motor design using reluctance network," 2nd Int. Conf. on Unconventional Electr. and Electromechanical Systems, UEES'96, Alushta, Ukraine, pp. 309–314.
- [197] Plat D. (1989). "Permanent magnet synchronous motor with axial flux geometry," IEEE Trans. MAG-25(4):3076–3079.
- [198] Powell M.J.D. (1964). "An efficient method for finding the minimum of a function of several variables without calculating derivatives," Computer Journal, Vol. 7, pp. 155– 162.
- [199] Profumo F., Zhang Z., and Tenconi A. (1997). "Axial flux machines drives: a new viable solution for electric cars," IEEE Trans. IE-44(1):39–45.
- [200] Profumo F., Tenconi A., Zhang Z., and Cavagnino A. (1998). "Design and realization of a novel axial flux interior PM synchronous motor for wheel-motors applications," Int. Conf. on Electr. Machines ICEM'98, Istanbul, Vol. 3, pp. 1791–1796.
- [201] Profumo F., Tenconi A., Zhang Z., and Cavagnino A. (1998). "Novel axial flux interior PM synchronous motor realized with powdered soft magnetic materials," IEEE-IAS Annual Meeting, Vol. 1,pp. 152–159.
- [202] Rajashekara K., Kawamura A., and Matsuse K., (ed.) (1996). Sensorless Control of AC Motor Drives. New York: IEEE Press.
- [203] Ramsden V.S., Mecrow B.C., and Lovatt H.C. (1997). "Design of an in wheel motor for a solar-powered electric vehicle," Proc. of EMD'97, pp. 192–197.
- [204] Ratnajeevan S., Hoole H., and Haldar M.K. (1995). "Optimisation of electromagnetic devices: circuit models, neural networks and gradient methods in concept," IEEE Trans. MAG-31(3):2016–2019.
- [205] Salon S.J. (1995). Finite element analysis of electrical machines. Kluwer Academic Publishers, Norwell, MA, U.S.A.
- [206] Say M.G. (1992). Alternating Current Machines. Singapore: ELBS with Longman.
- [207] Sayers A.T. (1990). Hydraulic and compressible flow turbomachines. McGraw-Hill (U.K.), London.

- [208] Schaefer G. (1991). "Field weakening of brushless PM servomotors with rectangular current," European Power Electronic Conf. EPE'91, Vol. 3, Florence, Italy, pp. 429– 434.
- [209] Schroedl M. (1996). "Sensorless control of AC machines at low speed and standstill based on the INFORM method," IEEE-IAS 31st Annual Meeting, San Diego, CA, pp. 270–277.
- [210] Scowby S.T., Dobson R.T., and Kamper M.J. (2004). "Thermal modelling of an axial flux permanent magnet machine," Applied Thermal Engineering, Vol. 24, No. 2-3, pp. 193–207.
- [211] SGS–Thomson Motion Control Applications Manual (1991).
- [212] Sidelnikov B., and Szymczak P. (2000). "Areas of application and appraisal of control methods for converter-fed disc motors (in Polish)," Prace Nauk. IMNiPE, Technical University of Wroclaw, 48: Studies and Research 20:182–191.
- [213] Silvester P.P., and Ferrari R.L. (1990). Finite Elements for Electrical Engineers. 2nd ed. Cambridge: Cambridge University Press.
- [214] Sitapati K., and Krishnan R. (2001). "Performance comparisons of radial and axial field permanent magnet brushless machines," IEEE Trans. IA-37(5): 1219–1226.
- [215] Soderlund L., Koski A., Vihriala H., Eriksson J.T., and Perala R. (1997). "Design of an axial flux PM wind power generator," Int. Conf. on Electr. Machine and Drives ICEMD'97, Milwaukee, WI, U.S.A.,pp. 224–228.
- [216] SomaloyTM 500, Höganäs, Höganäs, Sweden, (1997), www.hoganas.com
- [217] Spooner E., and Chalmers B.J. (1988). "Toroidally-wound, slotless, axial-flux PM brushless d.c. motor," Int. Conf. on Electr. Machines ICEM'88, Pisa, Italy, Vol. 3, pp. 81–86.
- [218] Spooner E., Chalmers B., and El-Missiry M.M. (1990). "A compact brushless d.c. machine," Electr. Drives Symp. EDS'90, Capri, Italy, pp. 239–243.
- [219] Spooner E., and Chalmers B.J. (1992). "TORUS: a slotless, toroidal-stator, permanent-magnet generator," Proc. of IEE, Pt. B EPA Vol. 139, pp. 497–506.
- [220] Stec T.F. (1994). "Amorphous magnetic materials Metgkass 2605S-2 and 2605TCA in application to rotating electrical machines," NATO ASI Modern Electrical Drives, Antalya, Turkey.
- [221] Stefani P., and Zandla G. (1992). "Cruise liners diesel electric propulsion. Cyclo- or synchroconverter? The shipyard opinion," Int. Symp. on Ship and Shipping Research Vol. 2, Genoa, Italy, pp. 6.5.1–6.5.32.
- [222] Strachan P.J., Reynaud F.P., and von Backström T.W. (1992), "The hydrodynamic modeling of torque converters," R&D Journal, South African Inst. of Mech. Eng., Vol. 8, No. 1, pp. 21–29.
- [223] Sullivan C.R. (2001). "Computationally efficient winding loss calculation with multiple windings, arbitrary waveforms, and two-dimensional or three-dimensional field geometry," IEEE Trans. PE-16(1):142–150.

[224] Takano H., Itoh T., Mori K., Sakuta A., and Hirasa T. (1992). "Optimum values for magnet and armature winding thickness for axial-field PM brushless DC motor," IEEE Trans. IA-28(2):350–357.

- [225] Tesla N. (1889). Electro-Magnetic Motor. U.S. patent No. 405 858.
- [226] Timar P.L., Fazekas A., Kiss J., Miklos A., and Yang S.J. (1989). *Noise and Vibration of Electrical Machines*. Amsterdam: Elsevier.
- [227] Toliyat H.A., and Campbell S. (2003). *DSP-based electromechanical motion control*. Boca Raton, FL, CRC Press.
- [228] Varga J.S. (1992). "A breakthrough in axial induction and synchronous machines," Int. Conf. on Electr. Machines ICEM' 1992, Vol. 3, Manchester, UK, pp. 1107–1111.
- [229] Voldek A.I. (1974). Electrical Machines (in Russian). St Petersburg: Energia.
- [230] Wallace R., Lipo T.A., Moran L.A., and Tapia J.A. (1997). "Design and construction of a PM axial flux synchronous generator," Int. Conf. on Electr. Machines and Drives ICEMD'97, Milwaukee, WI, U.S.A., pp. MA1 4.1–4.3.
- [231] Wang R., Dobson R.T., and Kamper M.J. (2001). "Thermofluid analysis of an axial flux permanent magnet (AFPM) generator," R&D Journal, South African Inst. of Mech. Eng., vol. 17, No. 1, pp. 18–26.
- [232] Wang R., Kamper M.J., and Dobson R.T. (2004). "Development of a thermofluid model for axial field permanent magnet machines," IEEE Trans Energy Conversion.
- [233] Wang R., Mohellebi H., Flack T., Kamper M., Buys J., and Feliachi M. (2002). "Two-dimensional Cartesian air-gap element (CAGE) for dynamic finite element modeling of electrical machines with a flat air gap," IEEE Trans. MAG-38(2): 1357–1360.
- [234] Wang R., and Kamper M.J. (2002). "Evaluation of eddy current losses in axial flux permanent magnet (AFPM) machine with an ironless stator," IEEE 37th IAS Meeting, Pittsburgh, PA, U.S.A.
- [235] Wang R., and Kamper M.J. (2004). "Calculation of eddy current loss in axial field permanent magnet machine with coreless stator," IEEE Trans. Energy Conversion.
- [236] Węgliński, B. (1990). "Soft magnetic powder composites dielectromagnetics and magnetodielectrics, Reviews on Powder Metallurgy and Physical Ceramics," Vol. 4, No. 2, Freund Publ. House Ltd., London, UK.
- [237] White F.M. (1994). Fluid mechanics. McGraw-Hill Book Company, New York.
- [238] Wiak S., and Welfle H. (2001). *Disc type motors for light electric vehicles (in Polish)*. Lodz: Technical University of Lodz.
- [239] Wijenayake A.H., Bailey J.M., and McCleer P.J. (1995). "Design optimization of an axial gap PM brushless d.c. motor for electric vehicle applications," IEEE-IAS Annual Meeting, pp. 685–691.
- [240] Williamson S., and Smith J.R. (1980). "The application of minimisation algorithms in electrical engineering," Proc. of IEE, vol.127, Pt. A, No. 8, pp. 528–530.

- [241] Wong W.Y. (1977). Heat transfer for engineers. Longmans.
- [242] Wu R., and Slemon G.R. (1991). "A permanent magnet motor drive without a shaft sensor," IEEE Trans. IA-27(5): 1005–1011.
- [243] Xu L., Xu X., Lipo T.A., and Novotny D.W. (1991). "Vector control of a synchronous reluctance motor including saturation and iron loss," IEEE Trans. IA-27(5):977–987.
- [244] Zangwill W.I. (1967). "Nonlinear programming via penalty functions," Management Science, Vol. 13, pp. 344–358.
- [245] Zhang Z., Profumo F., and Tenconi A. (1994). "Axial flux interior PM synchronous motors for electric vehicle drives," Symp. on Power Electronics, Electr. Drives, Advanced Electr. Motors SPEEDAM'94, Taormina, Italy, pp. 323–328.
- [246] Zhang Z., Profumo F., and Tonconi A. (1996). "Axial flux wheel machines for electric vehicles," Electr. Machines and Power Systems, vol.24, no.8, pp. 883–896.
- [247] Zhang Z., Profumo F., and Tonconi A. (1996). "Axial flux versus radial flux permanent magnet motors," Electromotion, Vol. 3, pp. 134–140.
- [248] Zhang Z., Profumo F., and Tenconi A. (1997). "Analysis and experimental validation of performance for an axial flux PM brushless d.c. motor with powder iron metallurgy cores," IEEE Trans. MAG-33(5):4194–4196.
- [249] Zhu Z.Q, Chen Y.S., and Howe D. (2000). "Online optimal flux-weakening control of permanent-magnet brushless AC drives," IEEE Trans. IA-36(6):1661–1668.
- [250] Zhilichev Y.N. (1996). "Calculation of 3D magnetic field of disk-type micromotors by integral transformation method,", IEEE Trans. MAG-32(1):248–253.
- [251] Zhilichev Y.N. (1998). "Three-dimensional analytic model of permanent magnet axial flux machine", IEEE Trans. MAG-34(6):3897–3901.

Index

Acoustic noise, 9, 237, 307

Active rectifier, 66, 217 Air compressor, 204, 297 Air-cooled, 49, 162, 174, 202, 254, 255, 282 Applications of AFPM machines Computer hard disc drive (HDD), 152, 306 Counterrotating marine propeller, 292 Electric vehicle, 2, 285, 287, 289 Electromagnetic aircraft launch system	Multidisc construction, 8, 19, 32, 55, 281 Printed winding rotor, 4, 5, 114 Sine-wave excitation, 51, 61, 136, 162 Single-sided construction, 6, 27, 37, 89, 125, 143, 299, 303, 306 Square-wave excitation, 62, 141 Wound rotor, 4, 5 Battery electric vehicle, 285, 289
(EMALS), 295 Electronic differential, 290 Gearless elevators, 27, 299 – 302	Blowers, 5, 97 Bottle-neck feature, 17
High speed generators, 281 Hybrid electric vehicle, 285, 287 Low speed generators, 281, 282 Microturbine, 66, 97, 281, 282 Mobile drill rigs, 297 Mobile phone, 154, 189, 304, 305 Power generation, 203, 240, 281 Precision robotics, 203 Propulsion system for submarine, 292 Ship propulsion, 291 Vibration motors, 181, 303 – 305 Wind generator, 1, 282 – 285 Armature constant, (see EMF constant) Armature reaction, 27, 57, 58, 64, 96, 128, 170, 171 Form factor, 58, 69 Inductance, 130, 159 Reactance, 61, 130, 147, 159, 184, 209 Armature winding resistance, 42, 157 Attenuation coefficient, 48 Axial flux PM machines with Coreless stator, 7, 32, 121, 153, 194 Double-sided construction, 6, 7, 10, 27 – 35,41,54, 111, 125, 126, 174, 193, 262, 283 Internal PM rotor, 8, 9 Internal stator, 7, 24, 153	Centrifugal force, 174 Coefficient of Additional core losses, 44, 45 Differential leakage, 131 Distortion, 44, 49 Drag, 49, 78 Leakage permeances, 131, 132 Skin effect, 42, 43 Thermal expansion, 89, 253 Coil shapes, 10, 153 Rhomboidal, 10, 36, 37, 267 Toroidal, 10, 35 Trapezoidal, 10, 35–37, 141, 162, 197 Computer hard disc drive (HDD), 154, 306 HDD spindle motor, 307 Pole fingers, 306 Control, 213 Conduction period, 214, 223 Current angle, 230, 232 – 234, 242 Current control, 219, 221, 229, 230, 232 – 234, 239 Digital signal processor, 237 High frequency voltage injection, 239 Sensorless position control, 237 – 239 Single sensor current controller, 219 Sinusoidal AFPM machine, 223, 224

Iron core, 7, 125, 127, 128, 237

Speed control, 154, 222, 230, 234, 237 Trapezoidal AFPM machine, 213, 214 Converter-fed AFPM machine drive, 213	Accounting for increase in losses, 45 Carter factor, 8, 9, 46, 59, 106, 129 Distribution factor, 34
Cooling of AFPM machine, 255	Form factor of demagnetization curve, 93
Direct water cooling, 112, 267	of impedance increase, 16, 23
External fan, 265	Pitch factor, 34
External ventilation, 255, 264	Saturation factor, 20, 59, 106, 134, 180
Heat pipes, 265, 277	Stacking factor, 80, 82
Self-ventilation, 255	Failure of rotor-shaft mechanical joint, 2, 19
Cost model, 198	Fan, 1, 2, 5, 50, 97, 252, 254, 255, 262, 265, 282
Current	Faraday's disc, 3, 20
Armature (stator), 45, 50, 52, 54, 59, 62,	Film coil winding, 114, 116, 154
64, 102, 103, 157	Finite element method, 45, 141, 160, 175
d-axis, 143, 226, 232	Axial-symmetric element, 175
Density, 38, 39, 41, 54, 72, 112, 197	Boundary conditions, 141, 175
Fictitious field, 157, 227, 228	Dirichlet boundary conditions, 142
Instant average, 218, 219	Neumann boundary conditions, 142
q-axis, 139, 140, 143, 226, 229, 246	Periodic boundary conditions, 141
Ripple, 128, 221, 222, 236, 237	Shell element, 175
Starting, 306	Solver, 142
versus speed characteristic, 200	Triangular element, 160
Cycloconverters, 295, 296	Virtual work method, 175
	Fourier expansion, 143
Disc motors, 3, 32, 56	r ,
Distributed generation system, 194, 203, 281	Gap ratio, 254, 255
Flywheel motor-generator systems, 194	Gauss-Seidel iteration, 270, 277
Nonrenewable, 281	Gauss-Scider Iteration, 270, 277
Renewable, 281	H-111100 111 121 122 152 102
Duties (operation)	Halbach array, 109 – 111, 121, 123, 153, 192,
Continuous duty, 270	193, 196, 201
Duty cycle, 272	Hall effects, 220, 222
Intermittent duty, 65, 270, 272	Heat transfer, 179, 249
Short-time duty, 270, 271	Conduction, 250, 268
Dynamic viscosity, 49, 267	Convection, 250 – 253, 267, 268
	Emissivity, 250
Eddy current brake, 13, 21	Radiation, 250, 268
Eddy current loss resistance, 156, 163	Shape factor, 251 Thomas I conductivity, 250, 268
Efficiency, 32, 42, 50, 66, 138, 156, 194, 199,	Thermal conductivity, 250, 268
202, 285, 295, 299	High speed generators, 281
Elevators, 2, 27, 299, 302	Microturbine, 66, 97, 281, 282
EMF	Miniature generator set, 282
Armature reaction, 59	TurboGenset, 281
Sine-wave motor, 41, 61, 137	Hydraulic diameter, 261
Sinusoidal, 6, 141, 223	
Square-wave motor, 62, 141	Inductance, 9, 62, 137, 143, 159, 160, 162, 202,
Trapezoidal, 5, 141, 213	226, 227, 231, 232, 237, 240
Waveform, 5, 6, 141, 213, 214, 223	Armature reaction, 59, 130, 159, 227
EMF constant, 41, 63	End winding, 162
	Leakage, 159, 228
Fabrication of	Mutual, 157, 159, 227, 228
Coreless windings, 114 – 116	Self, 157
Laminated stator cores, 87	Synchronous, 128, 137, 141, 157, 159,
Rotor magnetic circuits, 109 – 111	160, 214, 215, 227
Slotted windings, 112 – 114	Induction machine, 4, 6, 156, 159
Soft magnetic powder cores, 87 – 89	Differential leakage factor, 134
Windings, 112 – 116	Differential leakage flux, 134, 159
Factor	Disc-type, 4, 6

Kinematic viscosity of fluid, 253	Saturation, 73, 85, 92
Kinetic energy, 289, 296	Magnetic permeability, 20, 47
Laplace transform, 221	Magnetic saturation, 9, 57, 106, 154, 161, 205, 226
Large AFPM motors, 291	Magnetic vector potential, 13, 14, 160
	Miniature
Basic parts, 291	
Cold plate, 291, 292	AFPM brushless motor, 302, 303
For ship propulsion, 291 – 294	Generator set, 282
Water cooling, 32, 37, 112, 267	Moment of inertia, 1, 222, 288, 306
Laws	Moody diagram, 261
Fourier's law, 250	Mutual inductance, (see Armature reaction in-
Kirchhoff's magnetic voltage law, 20	ductance)
Newton's law of cooling, 251	
Line current density, 38, 39, 41, 54	Noise, 9, 130, 174, 194, 237, 306, 307
Litz wires, 167, 169	
Load angle, 53, 140, 156	Nusselt number, 252 – 254, 267
Lorentz force theorem, 153	
	Park's transformation, 161, 225
Losses	Penny-motor, 302, 303
Armature (stator) winding, 42, 43, 50,	Permanent magnet, 1, 90, 95
137, 140, 156, 167, 249	Alnico, 3, 5, 95, 96
Core, 10, 32, 44, 45, 47, 50, 52, 79, 81	Classes, 95
-83, 85, 127, 128, 137, 153, 156,	Coefficient of leakage flux, 93
163, 190, 229	•
Eddy-current, 9, 32, 44, 45, 48, 74, 75,	Coercivity, 91, 101, 192
80, 84, 97, 138, 153, 156, 163, 164,	Demagnetization curve, 90, 92, 93 – 98,
167, 168, 170, 171, 190, 200, 268	100, 103
Excess, 44	Ferrite, 3, 95 – 97
For nonsinusoidal current, 50	Intrinsic coercivity, 92
Frequency dependent, 50	Leakage flux, 93, 94, 103, 107, 108, 109,
Friction, 49, 258	130
Hysteresis, 44, 45, 47	Magnetic circuit, 86, 90, 94, 99, 100, 102,
In PMs, 32, 45, 46, 156, 268	103, 106, 107, 109–111
Minimization of, 281	Maximum magnetic energy, 93, 101
	NdFeB, 3, 45, 95, 98, 99, 192, 197, 198,
Rotational, 49, 138, 249, 268, 272	294, 302
Ventilation,49	Operating diagram, 99
Windage, 49, 78, 170, 183, 208, 281	
Low speed generators, 281, 282	Operating point, 95, 103
Performance characteristics, 285	Rare-earth, 3, 93, 95, 97–99
Wind turbine generator, 282, 283, 285	Recoil line, 91, 95, 101–103
	Recoil permeability, 58, 91, 93, 95
Magnetic circuit, 17, 27–32, 90, 94, 107, 109 –	Remanence, 5, 90, 91
111	SmCo, 45, 95, 97, 98
Calculation, 94, 107–109	Stabilization, 103
Fabrication, 109–111	Volume of, 94, 128
Magnetic flux density	Permeance, 101 – 103, 106
Air gap, 32, 38, 39, 64, 68, 94, 95, 116,	Air gap, 40, 95, 103, 107
~ .	Differential leakage, 134, 159
117, 142, 143, 192, 197	Dividing the magnetic field into simple
At the surface of Halbach array, 111	
Average, 38, 39, 76	solids, 103–106
Average-to-peak ratio, 38	End connection leakage, 132, 133, 147,
Coefficient of distortion, 44, 49, 73, 180	159
d-axis, 57	Fringing flux, 107,
Distribution in the air gap, 128, 130	Slot leakage, 130–132, 159
Peak value, 38, 39, 68, 75, 111, 121	Pole pitch, 10, 12, 16, 34, 37, 40, 47, 106, 129,
<i>q</i> -axis, 58	141
Remanent, 19, 91, 92, 95–97, 100, 111,	Power
117, 121, 192	Apparent, 148, 232

Electromagnetic, 54 – 56, 136 – 138, 140, Mechanical, 187, 218, 234 141, 150, 156, 158, 216, 226 Thermal, 270, 272 Input, 66, 137, 138, 156, 158 Transverse flux machines, 1 Output, 1, 19, 50, 56, 66, 79, 137, 138, Topologies, 1, 3, 6, 125, 249, 262 Torque, 37 - 39 141, 156, 158, 162, 249, 281, 292 Pulse width modulation (PWM), 44, 141, 194, Cogging, 9, 31, 32, 87, 194, 200, 306 218 - 220, 224, 234, 236, 237, 246 Control, 219, 299 Pumps, 1, 2, 97, 255, 266, 297, 298 Developed, 41, 137, 150, 216, 227 Electromagnetic, 31, 37, 39, 40, 41, 56, 61, 63, 153, 156, 158, 189, 192, Reactance, 130 193, 224, 232 Armature reaction, 51, 61, 130, 159 Shaft, 138, 150, 156 Differential leakage, 131 Torque-current characteristics, 154, 304 End connection leakage, 131 Torque-speed characteristics, 64, 134, Leakage, 51, 130, 131, 155 197, 285 Synchronous, 51, 65, 127, 130, 197 Torque constant, 41, 61, 63, 162, 197, 203, 233, Synchronous d-axis, 158, 185 302, 307 Synchronous q-axis, 158, 185 Toys, 97 Relative recoil permeability, 58, 93, 95 Turbulence parameter, 254 Reynolds number, 49, 253, 254, 261 Types of AFPM machines, 4, 125, 213 Rotary actuator, 303 Induction machines, 4, 6, 156 PM brushless d.c. machines, 4 Salient pole, 6, 8, 9, 37, 88, 89, 138, 157, 230 PM d.c. commutator machines, 4 Saturation factor, 59, 106, 134 Synchronous machines, 4, 5, 51, 224 Shapes of PMs, 109 Shock, leakage and friction, 259 Unbalanced force, 178, 304, 306 Silicon steel, 73, 79, 128 Sinusoidal excitation, 61 Vibration, 174, 178, 189, 194, 286, 292, 303, Sizing equations, 54 - 56Skewed slot, 87 304, 306 Vibration motor, 189, 303 - 305 Skin effect coefficient, 42, 43, 50, 131 Slip factor, 258, 259, 261 Coil-type motor, 304 Cylindrical, 304 Soft magnetic composite, 84, 85, 87, 88 Solid-state converter, 128, 213, 214, 216, 221, Voltage gain, 221 224, 234, 238 Stacking factor, 80, 82 Wind turbine, 282, 283, 285 Stefan-Boltzmann constant, 251 Winding Stokes' theorem, 160 Coil pitch to pole pitch ratio, 34 Synchronization with utility grid, 66 Coreless stator winding, 35, 153, 169, Infinite bus, 66 192, 194 Power circuit, 67, 214, 216 Distribution factor, 34 Synchroscope, 66 Double-layer winding, 42, 72, 132 System losses, 260, 261 Drum-type stator winding, 35 Pitch factor, 34 Thermal equivalent circuit, 268, 270, 275 Printed, (see also Film coil winding), 4, 5, Conservation of energy, 257, 269 114-116, 154, 303 Control volume, 256, 269 – 271 Salient pole winding, 37 Thermal capacitance, 267 - 270 Single-layer winding, 33, 35, 132, 133 Thermal resistance, 267, 268, 270 Slotless windings, 1, 9 Time constant Winding factor, 34, 41, 57, 68, 71, 133, Electrical, 205, 234 145, 181, 206 Electromagnetic, 185, 187, 188 Windscreen wipers, 97